- *MON* – RIGHT HAND SIDE INDICATOR = MONITOR MODE
- PRESS HOME BUTTON – PGM = PROGRAM MODE
- 9ACC – MEANS "QUICK MENU ACCESS" = QACC
- MOVE ARROWS UP/ DOWN = PARAMETER LIST & INFO

- QACC – GIVE ACCESS TO 91, 92, 93 PARAMETERS
- Q1 = MOTOR DATA
- Q2 = APPLICATION DATA
- Q3 = MOTOR CONTROL

- QACC – Q1 = MOTOR DATA
- P4.2.2.1 = MOTOR POWER (KW)
- P4.2.2.2 = DRIVE INPUT VOLTAGE
- P4.2.2.3 = MOTOR CURRENT
- P4.2.2.4 = MOTOR FREQUENCY
- P4.2.2.5 = MOTOR SPEED
- P4.2.1.2 = NUMBER POLES
- P4.2.1.3 = AMA

- QACC - Q2 = APPLICATION DATA
- P5.4.1 = APPLICATION SELECT (SPEED CONTROL MODE #20) DEFAULT
- P5.4.1 = #21 = PROCESS CONTROL MODE
- P5.4.1 = #22 = MULTISPEED CONTROL MODE
- P5.4.1 = #23 = THREE WIRE CONTROL MODE
- P5.4.1 = #24 = TORQUE CONTROL MODE

- QACC – Q3 = MOTOR CONTROL
- P5.5.3.3 = MAX REFERENCE (*50HZ)
- P5.5.3.4 = MIN REFERENCE (*0HZ)
- P5.5.4.2 = RAMP UP
- P5.5.4.3 = RAMP DOWN
- P2.3.14 = MAX OUTPUT FREQUENCY (*65HZ)
- P5.8.2 = MOTOR HIGH LIMIT (*65HZ)

- **COMMON PARAMETERS**
- FACTORY RESET = P6.6.8 (*0 NORMAL OPERATION)
- *2 INITIALISATION
- FLYING START = P5.6.3 (*0 DEFAULT DISABLED) #1 ENABLE
- JOG = P5.9.1 *5HZ
- SLIP COMP = P4.4.4.1

- **I/O**
- T13 = P9.4.1.2 = START #8
- T14 = P94.1.3 = REVERSING #10
- T15 = P9.1.4 = RESET #1
- T17 = P9.1.5 = JOG #14
- T18 = P94.1.6 = NO OPERATION #0
- RELAY = P9.4.3.1 = FAULT #9

Relay rated at 250Vac

Brake chopper from 2.2kw 3ph